

# True-Load Enhancements 2023-10-22



**Tim Hunter** 





### **Enhancements Overview**

- Great updates in this release!!!
- Most of the enhancements discussed in this document are updates in performance and usability
- Some new features have been added.
- 51 Enhancements, 5 Bug Fixes





### Overview – Major Enhancements

- TFU Subtract Functions
- Recent Files Save lots file browsing
- Hybrid Loading No gauges needed!
- Time to Cycle / Angle mapping
- Units in TFU Fatigue
- Speed up of GOI / Test Data Compare
- Scratch Files relocated
- 3D STL of realistic strain gauges
- Purge intermediate files for Hybrid and Contact Control





#### **Enhancements - Overview**











#### Star Techno Details Solver Specific Update / Install Major Features 0 0 0 0 0 0 Reprise RLM Update Recent Files Abagus Plugins Ansys Plugin Installer and GUI-Less Install Hybrid Loading - No Gauges Needed ABAQUS γĘ reprise $\epsilon |C| = |F|$ Utilitarian Improvements • 0 0 Reload Dim Params 0 0 0 Time to Ang / Cycles Post-Test Report Readability **TFU Fatigue Units Dimension Plane** Compare GOI Speed . $\epsilon C = F$ 0 0 0 0 0 0 Subtract Functions STL Gauges Scratch Files Square Axis Plotting Reorganize Tools Menu Measure Element to Element 0 • FEA Browse Post- Purge Intermediate Files



#### **Bug Fixes**







### Bugs

Module	Туре	Description
TFU	Bug	When double clicking TFU file from OS, checking plot file name in TFU Mgr prints nothing for the title.
QSE	Bug	Relative paths and ODS
PRE	Bug	RoboGauge cogDict key not initialized in the TLD dictionary.
TFU	Bug	Change file open dialog to only allow *.TFU previously * was available too.
POST	Bug	Disable "Relative Path" in QSE files during Post-Test runs. Paths get confused in QSE after Post.





#### **Enhancements - Overview**







### Enhancements – True-Load Environment

Туре	Description	Release Doc
Enhancement	Enable Square axis scaling	Х
Enhancement	Meaure Utils: Measure Element to Element	Х
Enhancement	New TFU Tools Icon	
Enhancement	Re-structure WST_scratch files	Х
Enhancement	Add Square Axis plotting to Plot Widget	Х
Enhancement	Tools Menu> Show Scratch dir	Х
Enhancement	Update the installer for WST_scratch	Х
Enhancement	Add recent files options (menu, auto-completion)	Х
Enhancement	Re-organize Tools Menu	Х
Enhancement	Install via config file	TBD
Enhancement	Upgrade Reprise licensing version 15.1	TBD
	Type Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement Enhancement	TypeDescriptionEnhancementEnable Square axis scalingEnhancementMeaure Utils: Measure Element to ElementEnhancementNew TFU Tools IconEnhancementRe-structure WST_scratch filesEnhancementAdd Square Axis plotting to Plot WidgetEnhancementTools Menu> Show Scratch dirEnhancementUpdate the installer for WST_scratchEnhancementAdd recent files options (menu, auto-completion)EnhancementRe-organize Tools MenuEnhancementInstall via config fileEnhancementUpgrade Reprise licensing version 15.1





#### Enhancements – TFU Mgr

Module	Туре	Description	Release Doc
TFU	Enhancement	Map time data to Cycle / Angle data	TBD
TFU	Enhancement	Subtract Functions	Х
TFU	Enhancement	Subtract two TFU Files	Х
TFU	Enhancement	Add units to TFU Fatigue Material Definition	TBD





#### Enhancements – Gauge Dimensioning

Module	Туре	Description	Release Doc
DIM	Enhancement	Fix drawing plane issue Make draw plane the plane of the element	TBD
DIM	Enhancement	Store Dimension settings in user home dir and auto load	х
DIM	Enhancement	Make Dimension lines / text always visible - no hidden line processing	



#### **Enhancements - Pre**



Module	Туре	Description	Release Doc
PRE	Enhancement	When browsing for FEA DB, set type to current FEA DB type	х
PRE	Enhancement	Draw Gauge Lines - 3D STL - Export One STL per Gauge checked off by default	
PRE	Enhancement	STL files for Strain Gauge Representations	Х
PRE	Enhancement	Reformat print out of eMat, eScales and pScales faster printing	TBD
PRE	Enhancement	Minor GUI Changes	



#### Enhancements - Post



Module	Туре	Description	Release Doc
Post	Enhancement	On Hybrid Loading and Contact control have a switch to purge auxiliary files	x
POST	Enhancement	Update Hybrid loading to use QSE to generate strains eliminate need for gauges on hybrid load cases	TBD
POST	Enhancement	Update Batch Mode to support the WST_scratch file structure	
POST	Enhancement	Reformat report header	TBD



#### Enhancements - QSE



Module	Туре	Description	Release Doc
		When browsing for FEA DB, set type to current FEA	
QSE	Enhancement	DB type	Х
QSE	Enhancement	T3D Outbox full width with SaveAS button	
QSE	Enhancement	Huge speed increase in Compare GOI Reduce plot density for adjacent elements	TBD





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#### Installer and GUI-Less Install





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#### Installer GUI Update

WOLF STAR         Destination Directory:       C:\TrueLoadApp         Python 3.6   Anaconda 4.3.1 (64-bit) Directory:       D:\Anaconda 3         Default FEA:       • obr         Default Vork dir (for shortcut):       C:\Users\TimHunter\OneDrive - Wolf Star Technologies\Desktop         Default work dir (for shortcut):       C:\scratch	Wolf Star Technologies Installer		
TECHNOLOGIES         Destination Directory:       C:\TrueLoadApp         Python 3.6   Anaconda 4.3.1 (64-bit) Directory:       D:\Anaconda 3         Default FEA:       *.odb         Open as VTFx       Download Ansys WorkBench Plugin         Shortcut Location (e.g. Desktop):       C:\Users\TimHunter\OneDrive - Wolf Star Technologies\Desktop         Default work dir (for shortcut):       C:\scratch	<b>WOLF STAR</b>		
Destination Directory: C:\TrueLoadApp   Python 3.6   Anaconda 4.3.1 (64-bit) Directory: D:\Anaconda3   Default FEA: *.odb    Open as VTFx Download Ansys WorkBench Plugin   Open as VTFx Download Ansys WorkBench Plugin   Shortcut Location (e.g. Desktop): C:\Users\TimHunter\OneDrive - Wolf Star Technologies\Desktop   Default work dir (for shortcut): C:\scratch	T E C H N O L O G I E S		
Python 3.6   Anaconda 4.3.1 (64-bit) Directory:       D:\Anaconda 3         Default FEA:       *.odb •       Install Abaqus CAE Plugin         Open as VTFx       Download Ansys WorkBench Plugin       This downloads "installConfig.py" to enal         Shortcut Location (e.g. Desktop):       C:\Users\TimHunter\OneDrive - Wolf Star Technologies\Desktop       Image: browse         Default work dir (for shortcut):       C:/scratch       Image: browse       Image: browse	Destination Directory: C:\TrueLoadApp	🗁 browse	Now button Only for Adming
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Install Cancel & Get installConfig.py	Install Cancel	et installConfig.py	before



### GUI-Less (command line) install

Wolf Star Technologies Installer		
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TECHNOLOGIES		
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Python 3.6   Anaconda 4.3.1 (64-bit) Directory: D:\Anaconda3	🗁 browse	
Default FEA: *.odb  Install Abaqus CAE Plugin Open as VTFx Download Ansys WorkBench Plugin		
Shortcut Location (e.g. Desktop): C:\Users\TimHunter\OneDrive - Wolf Star Technologies\Desktop	🗁 browse	You will browse for a folder to
Default work dir (for shortcut): C:/scratch	🗁 browse	store this file in.
WST_scratch Location: TEMP   C:\Users\TIMHUN~1\AppData\Local\Temp		
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Install Cancel	et installConfig.py	

### installConfig.py



#### # installConfig.py # Configuration file for automating / prepopulating installation parameters # This is python, all paths should be preceded by "r" (r=raw text string) Edit the installConfig.py to suite your # Pvthon Imports environment. \_\_\_\_\_ import os from win32com.client import Dispatch shell = Dispatch('WScript.Shell') \_\_\_\_\_ # Helper variables \_\_\_\_\_ winDeskTop = shell.SpecialFolders("Desktop") # Path to Windows Desktop winTemp = os.environ['TEMP'] # Path to Windows Temp directory homeDrive = os.environ['HOMEDRIVE'] # User Home Drive # User Home Directory homePath = os.environ['HOMEPATH'] homeDir = os.path.join(homeDrive, homePath) # User Home Directory (full path) #\_\_\_\_\_\_ User variables \_\_\_\_\_ unAttendedInstallFlag = True # --> True = No GUI, False = GUI = r'C:\trueLoadApp' # --> True-Load Application Destination destDir defFEA openAsVTFxFlag # --> Converts FEA to VTFx; True=On, False=Off = False shortCutDir # --> Working directory for True-Load Shortcut shortCutWorkDir = winTemp # --> WST scratch location ['HOME', 'TEMP', <path>] scratchDir = 'TEMP' = 'WOLFSTAR LICENSE' # --> value for WOLFSTAR LICENSE \*\*\* DO NOT CHANGE \*\*\* licenseVar licensePath = '5053@WST11' # --> Location of license server or file [port@host, <path to LIC file>] # \*\*\* Optionally \*\*\* # --> Location of Python [None, <path>] pythonDir = None = r"C:\scratch\helloWorld.bat" # Path to script to be run post install [None, <path>] postInstallScript

#### Unzip the installer







## Copy installConfig.py to installer folder

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						Installation Complete.	
						Wolf Star Technologies, LLC True-Tools Installation Suite Copyright(c) 2010 ALL RIGHTS RESERVED	
						C:\Users\TimHunter\Downloads\iunk\True-Load Installer 2023-10-20>	



#### Reprise RLM Update





### Reprise RLM Update



- True-Load license management system is now running on the latest version of Reprise RLM Software.
- This should eliminate any security concerns.
- It will not affect any current license installs.







# Help















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0	About				
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Plugin installer creates
<HomeDir>/abaqus\_plugins.

This is a standard folder that Abaqus/CAE looks in for plugins.

The WST plugins are in a subfolder called wst\_plugin\_central.





creation of a True-Load file from Abagus CAE.





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### Ansys Plugin







### Ansys Plugin







#### Time to Ang / Cycles











- Time to Ang / Cycles will map time domain data to angles or cycles.
- This is especially useful if your structure is a rotating component (e.g.):
  - Engine
  - Conical Crusher
  - Generator
  - Wheel
- The user needs to provide an angle channel sampled at the same sampling rate as the data.
- The angle data needs to vary from a low value to a high value (e.g. 0 to 360, 0 to 720, etc.)



#### Example data









#### Map Time to Cycles

TFU Manager	? ×
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17 🔽	Gage23
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19 🔽	Gage25
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21 🔽	Gage27
22 🔽	Gage28
23 🗹	Gage29
24	Angle
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Angle Channel:	Angle T	
Degrees per Cycle:	360.0 4	
Map to Cycles		
Map to Angles	Store Total Angle	
Print progress	Replace Channels	
Apply 5		



#### Map to Cycles





#### Map to Angles



TFU Manager	? ×		
TFU File	D:/scratch/Metso/5065 Load Recovery/Test Data/showAngCyc/test.tfu		
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Angle Channel:	Angle •	
Degrees per Cycle:	360.0	
Map to Cycles		
Map to Angles	Store Total Angle	
Print progress	Replace Channels	
	Apply 4	




#### Map to Angles





#### Map to Total Angle

🚯 TFU Ma	anager	? ×
TFU File	0	D:/scratch/Metso/5065 Load Recovery/Test Data/showAngCyc/test.tfu
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15 🗹		Gage21
16 🗹		Gage22
17 🔽		Gage23
18 🗹		Gage24
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🜒 Wolf Star Technologies True ? 🛛 🗙								
Angle Channel:	Angle -							
Degrees per Cycle:	360.0							
Map to Cycles								
Map to Angles	Store Total Angle							
Print progress	Replace Channels							
	Apply 5							





#### Map to Total Angle





# Map to Angle / Cycle $\rightarrow$ TFU File

Perform operation on a TFU file instead of loading it in session.	<ul> <li>Wolf Star Technologies True-Tools ? ×</li> <li>TFU File: y/Test Data/showAngCyc/test.tfu</li> <li>Angle Channel: Angle &lt; 4</li> <li>Degrees per Cycle: 360.0</li> </ul>
Image: state of the	nport Map to Cycles Map to Angles Store Total Angle Print progress Output TFU File: ta/showAngCyc/test_v_cycles.tfu Apply
ant Siza: 10 A Scale / Grid Onts	<pre>&gt;&gt;&gt;All functions converted. Saving converted functions to file Converted functions written to: D:/scratch/Metso/5065 Load Recovery/Test Data/showAngCyc/test_v_cycles.tfu.</pre>

#### **Dimension Plane**









# Gauge / Dimension Plane





# Hybrid Loading – No Gauges Needed









# Hybrid Loading – No Gauges Needed!

- Previously, if you were doing Hybrid Loading, you would need to place gauges that could back calculate the load – even though you were measuring the load with another transducer.
- Now you do not need to include the Hybrid Load in your TLD file or lay the extra gauges for the Hybrid Load.
- You do still need to model the unit load for the measured load in your FEA model as a solved load case.



# Hybrid Loading





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168.02521877685058 Chan#02 Uniaxial Gauge

59.9999999979727434 Chan#03 Uniaxial Gauge

56 08886532403746 Chan#04

2691

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Number of Gauges: <u>6</u>	Software Version: Ceetron	2023-10-06			True-Function File (TFU) File:		2_01-D1.tfu
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Chosen Gauges <u>eMat Strains</u> Gauge Gauge Flement Sten: Load Case: GRAV-10GY Sten: Load Case: GRAV-10GY Sten: Load Case: GRAV-10GY Sten: Load Case	Set Load Table:						
Number         Name         Instance         Label         Angle         Strain Channel         Frame: 2         Frame: 3         France: 3 <td>ne: Step</td> <td>Frame Frame Descr</td> <td>iption</td> <td>Scale Factor</td> <td></td> <td></td> <td></td>	ne: Step	Frame Frame Descr	iption	Scale Factor			
I         Bob         0         I240         I75.0         G01         I8.347785804989988e-05         -0.00025125641582788335         -0.00019018971           I2         I         19         90.000000000123         G02         I0.00017939647623640658         4.148260752845064e-05         I0.000302460334	Unit-Loads:Load Case: FOOT-100N-	X-(1) 1001 Unit-Loads:L	oad Case: FOOT-100N-FX-(1)Frame = 1	001 39.10162563123969			
3 1 16 72.33742416654283 G03 -0.00028552738640728284 0.0003523830367652529 -0.00020997044	467: Unit-Loads:Load Case: FOOT-100N-!	Z-(3) 1003 Unit-Loads:L	oad Case: FOOT-100N-FZ-(3)Frame = 10	003 24.506164001725665			
4 2 16 89.9999999997524 G04 0.00015116028903718496 1.6928742874258576e-05 0.000132186900	514 Unit-Loads:Load Case: REARAXLE-	100N-FX-(4) 1004 Unit-Loads:L	oad Case: REARAXLE-100N-FX-(4)Fra	me = 1004 30.709563933834083			
5 2 19 90.00000000000793 G05 0.00035659334659568373 -0.00035659334659568373 -0.00035659334659568373 -0.00035659334 6 Stile 0 71 5 599068339715134e-12/G06 9.053314275717642e-05 -0.0002830834028688475 0.00018113967	65! Unit-Loads:Load Case: REARTIRE-1	00N-FZ-(6) 1006 Unit-Loads:L	oad Case: REARTIRE-100N-FZ-(6)Fram	he = 1006 5.2165311460048285			
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	1 2 5497	3.20000000000001 *** Dropped ***					

0.0003179123108947779

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0.00012350212085731724

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-6.749258027811764e-05

5 012368233061875+ 05

3.656186842970702e-05

0.0002551820377148186

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0.00024447141408075147

3 5003172072501576- 05

2 20106/662173/212= 05

5 012368233061875= 05

0.00012350212085731724

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#### **TFU Fatigue Units**







## **TFU Fatigue Units**



🌍 TFU Fatigue		? ×
Damage Model: Strain Life Notch Factor:  1.0 F Material DB: WST Mats-Imperial Material: 1008-HR,SH-As-recB	Damage      Histogram     Calc:     Cycle-by-Cy Cange Start:     1.0     End:     2.0      pkl     Plot:     St	ycle
Material Parameters		
Material Name:	1008-HR,SH-As-recBHN86	1
Units	Lbt-in •	Update
Fatigue Strength Coefficient( $\sigma_f$ )	1.63e+05	_ psi
Fatigue Strength Exponent (b):	-0.172	Unitless
Fatigue Ductility Coefficient $(\varepsilon_f)$	0.46	Strain (Unitless)
Fatigue Ductility Exponent (c):	-0.543	Unitless
Modulus of Elasticity (E):	3.002e+07	psi
Cyclic Strength Coefficient (K'):	2.093e+05	psi
Strain Hardening Exponent (n'):	0.318	Unitless
Yield Point(YP):	3.394e+04	psi
Ultimate Strength (UTS):	4.801e+04	psi
Calculated		
Transition Life (NI):	1 573e+05	Cycles (2N)

Cancel



# **TFU Fatigue Units**



D TFU Fatique		? X	
Damage Model:	Damage Itistogram		
Notch Factor:	ange Start: 1.0 End: 2.0 Hide / Sho N80-mod  V	Increment: 0.1	If using user materials, switching un changes the unit base for the mater
Material Parameters			
Material Name:	1015-HR,SH-NormBHN80-mod		
Units	Lbf-in 👻	Update Parameters	
Fatigue Strength Coefficient( $\sigma_j$ ):	1.3e+05	psi	
Fatigue Strength Exponent (b):	-0.124	Unitless	
Fatigue Ductility Coefficient ( $\varepsilon_f$ ):	0.729	Strain (Unitless)	
Fatigue Ductility Exponent (c):	-0.581	Unitless	
Modulus of Elasticity (E):	3.002e+07	psi	If Update Parameters is checked, the
Cyclic Strength Coefficient (K'):	1.371e+05	psi	the person of any with upite will have
Strain Hardening Exponent (n'):	0.213	Unitless	The parameters with units will have t
Yield Point(YP):	3.307e+04	psi	values updated to the new Unit Sys
Ultimate Strength (UTS):	6.005e+04	psi	variates aparted to the new officerys
Calculated			
Transition Life (N):	7.436e+04	Cycles (2N <sub>f</sub> )	

Cancel

Apply



#### **Compare GOI Speed**







#### Huge Speed Increase!



	Compare	Tex Date Comparison	Compare
COI Fix D/scratch/Cork Screw/ILD Files/corkScrew I2:tid		COLFRe Differatch/Cork Screw/TLD Files/corkScrewH2.tkl () () () () () () () () () () () () ()	Cauge #1
Map File:         D /scontch/Cark Screw/TLD Files/carkScrew/t2 map           Test TFU File:         [sa2023:08:22]Calibration Run 001/corkScrew 2023:08:22 Run001 12:th           Mot:         O All Adjacent GOIs         Uset Adjacent GOI           Best Adj Contt.         [27:076, 2:211, 1:215]         Vector:         [1:003, 0:008, 0:005]           Mayement to Best Adj GOI:         0:000, 0:000         Uistance:         [0:000	Gauge #1 Gauge #2 For the AD Control FOR 2 Part How Assoc # 10160 - 40160 (100 Leg)	Image: Second	Partied Viance 0 PSHELL PID 2 Parties in the Label PID BE AD160 (105 Degl
Single Multiple Test Function: GOI Name: Chan#07 CSI-06-95145-350-33F  TLG #3	- 00:03:36.04	Single Multiple Text Function. Chan407 C5K-06-85145-350-33F TLC 43	00-00-38.64
Time Hist Error: Cross Plot: Clear Apply Cancel	100% 100% HEA DB:	Time Hat         103%           Enor:         100%           Cross Plot         103%           Clear         Apply	FFA.DB

#### **5.6 times faster for this example**





#### Reorganize Tools Menu







#### **Reorganize Tools Menu**





#### Scratch Files







#### Scratch Files Restructured



Scratch files are now less intrusive.

They are kept out of the working directory by default and deleted after two days.

Scratch files are now stored in the system **TEMP** folder by default. The True-Load scratch folder can be changed in the installer, in the edit configurations form (Tools menu), or in the configuration file (config.py) directly.

#### Scratch file location menu

scrat	chLocation	Scratch Director	y TEMP TEMP HOME User path
😗 Edit Configu	rations	? ×	Wolf Star Technologies Installer     -      ×
VARIABLE	DESCRIPTION	VALUE	
feSafeGUI_EXE	feSafe Path	fe-safe.exe	WOLF STAR
fontSize	Font Size	10	TECHNOLOGIES
plotLegendFlag	Plot Legend	$\checkmark$	Destination Directory: C:\TrueLoadApp
defaultFEAExt	Default FEA extension	*.odb ▼	Pethon 2.6 LiAnscords 4.2 1 (64,bit) Directory (1-1)Anaconda3
bgTopColor	Top Background Color		Default FEA: * adh *
bgBotColor	Bottom Background Color		Open as VTFx Download Ansys WorkBench Plugin
updateCheckFlag	Update Check		Shortcut Location (e.g. Desktop): C:\Users\amhun\OneDrive - Wolf Star Technologies\Desktop
WOLFSTAR_LICENS	E Wolf Star Technologies License	e C:/TrueLoadApp/wst21.lic	Default work dir (for shortcut): C:\Users\Annie\AppOata\Local\Temp
openAsVTFxFlag	Open FEA DB As VTFx		WST_scratch Location: TEMP C:\Users\amhun\AppData\Local\Temp
scratchLocation	Scratch Directory	TEMP	Licensing Path Optional (e.g. port@host: <pre>cash to LIC file&gt;);</pre> C:/TrueLoadApp/wst21.lic
	Save	Cancel	Install Cancel

In the chosen scratch location, there is a top-level folder called "WST\_scratch". A folder for each True-Load session is created in "WST\_scratch". Files shared between sessions are in the top-level "WST\_scratch" folder.



# Show Scratch Directory

The current scratch file folder can be viewed with the

**Open Scratch Directory** 

option in the Tools Menu.



# Scratch Files Restructured



- Work folders containing WST\_\* files will be purged of these files (moved to trash).
- The Scratch folders in the system WST\_scratch directory will be purged (moved to trash) if they are older than 2 days old.
- This makes the work directory look much cleaner.
- This aligns with the way most other software work.

- Huge advantage with this method:
  - Multiple sessions of True-Load can be run from the same directory.
  - Previously, session of True-Load in the same directly could clobber WST\_\* scratch files.
- To view the log file:
  - 1. Choose Tools->Open Scratch Directory
  - 2. Open the WST\_logFile.txt





#### **Square Axis Plotting**





#### **Square Axis Plotting**





The square axes option is also exposed to the Python scripting environment through the Plot.squareAxes attribute. Plot.squareAxes is a Boolean setting the axes equal when True.



#### Measure Element to Element







#### Measure Element to Element



Element to element measuring is available in Measure Utilities.

The element selected will be outlined and the centroid of the element displayed. The centroid of each element is used for calculations.

Console Output
pt01 = [-0.15315524, +1.19834372, +1.05302842]
pt02 = [-0.87112546, +0.54718163, -1.33124644]
d01 = 2.5737637614719246
midPt01 = [-0.51214035, +0.87276268, -0.13910901]
vec01 = [-0.71797022, -0.65116210, -2.38427486]
dx01 = -0.717970222234726
dy01 = -0.6511620953679085
dz01 = -2.3842748552560806

#### **Reload Dim Params**









#### **Auto Saving Parameters**

								📒 > <hoi< th=""><th>me Dir≯ WST_userFiles &gt;</th><th>~</th></hoi<>	me Dir≯ WST_userFiles >	~
Oimension Gauges	;							? ×	^	Name
Dim File: Dim File: pratch	h\Cork Screv D:\scratch\Co	v\FEA\co ork Scre	orkscre w\TLD I	<ur> <li><ur> <li>sim1-unitload</li> <li>files\corkScrew</li> </ur></li></ur>	titled> ( s.op2 ( 12.tld (	<ul> <li>▶</li> <li>▶</li> <li>✓ Shells (</li> </ul>	Image: Solution of the second state	P	L i	<ul> <li>User Views</li> <li>icon_Try1_24x24.png</li> <li>icon_Try2_24x24.png</li> <li>userMats.pkl</li> <li>userViews.pkl</li> </ul>
Create Dimension	Modify Di	mensior	n Au	to Dimension			Text Attributes			WST_dimensionMgr_settings.bin
Gauge	Lin Plane 1 Pla	Lin An ane 2 Pl	ngle Ga lane La ⊽₿	uge Lin Plan bel ⊥tin Plan	ne 1: 🔓 ne 2: 🔓	<ul><li></li></ul>	Font Size: 16 Color:		-	WST_recentFiles.bin
G#01				Angle P	ane: <table-cell></table-cell>	<b>I</b>	Background O None O Color:			
G#02				Prev	iew	Save Save	Line Attributes			
G#03							Arrows:  < x.xx>  •			Location of settings file
G#04							Width: 10 🖨 px Color:			
Help Options Parame	eters sa	ved v	when	ALL RIG	ITS RESE	ERVED Vers	Gauge Attributes Length: 0.5 Width: 10 🖨 px d sion: Ceetron 2023-10-19	Color:		
Dimen	istoris al	esa	vea.							



# **Reload Dimension Attributes**

		Previously sav	ed attributes are rel	oaded
Oimension Gauges		? ×		
Dim File:	<untitled></untitled>			
Geometry File: scratch/ceeTron_dev/Code TLD File: C:/scratch/ceeTron_	e Test/headlamp-G-loads.odb	nly 🚺 🗽 Labels Only 🔹	nly	G#6
Create Dimension Modify Dimension	Auto Dimension	Text Attributes	Text Attributes	Dre de la companya de
Dimensions	Gauge: G#01 ·	Font Size: 12 🗭 Color:	Font Size: 12 🖨 Color:	
	Dimension Type: Linear -	Decimal Places: 0	Decimal Places: 1 🚖	3.0
	Reference Plane: 😺	Background () None () Color:	Background () None  Color:	
	Offset: +/- 1.0	Location: Middle •	Location: Ref Plane End -	
	Preview Save	Line Attributes Arrows:  < x.xx>  ▼	Line Attributes Arrows:>  x.xx  < ▼	
		Width: 10 🖨 px Color:	Width: 10 🚔 px Color:	G#3 G#4
		Gauge Attributes	Gauge Attributes	
		Length: 0.25 Width: 10 🖨 px Color:	Length: 0.25 Width: 10 🖨 px Color:	
Help Options				4 4
©2010, Wolf Star	Technologies ALL RIGHTS RESERVED Versi	on: Ceetron 2023-10-12	on: Ceetron 2023-10-12	



#### STL Gauges









# Strain Gauge STL Export

Gauge Line Specifications	?	×
Export Type: Gauge Line CSV 3 Point CSV Punch XML 🗹 3D STL Process GOIs		
Gauge Box Gauge Box Gauge Box Gauge Box Bunch XML 3D STL		
Image: Sector interview       Image: Sector interview         Image: Sector intervinterview       Image: Sector interview	neters s	250UWA 250UWA 125UWA \$5145
Apply Cancel		Unit options

Standard gauge shapes with units are available in the "Gauge Box" option. The Gauge Box STL export offers strain gauge shapes and units to choose from.

Gauge specifications from https://micro-measurements.com/pca/





#### Visualize Gauges on Part





#### Post-Purge Intermediate Files





#### Purge Intermediate Files Hybrid and Contact Control



The Hybrid Loading and Contact Control processes create intermediate files. The "Purge Intermediate Files" checkbox in each tab moves all auxiliary files to the system trash, leaving only the result files.

		Purge Int Files	ermediate Option	
Test Data Management	Hybrid Load Management	Moving Load Management	Contacı, pl	
Hybrid Load QSE File:		Begin typing for	recent files.	)
Calculate Residual Loa	ading		✓ Purge Intermedi	ate Files


## Hybrid Example







# Hybrid Example

✓ <</p>



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	Purge Intermediate Files Option - UnChecked					
Move to *	Copy to - Organize	New item • New folder New	Properties Poperties Open Open	Sele Sele Inve S		
> Co	ode Test → Benchmark 202	3 > Scooter > Test Data	> Hybrid 1 🗸 🗸	ى ج		
^	Name	^	Date modified			
	📕 razorScooter_GOI-hybri	d-GOI_Test_01-pics	10/20/2023 3:21 F	PM		
	💫 GOI_Test_01.tfu		10/15/2023 6:19 4	AM		
	🚯 hybrid-GOI_Test_01.tfu	_	10/20/2023 3:21 F	РМ		
	📄 known_01.grp		9/29/2020	Intermediat		
	ீ known_01.qse		9/29/2023 12:11	Files		
	🚯 known_01.tfu		9/29/2023 12:11	P		
	💽 razorScooter_GOI-hybri	d-GOI_Test_01.html	10/20/2023 3:23 5			
	☆ razorScooter_GOI-hybri	d-GOI_Test_01.qse	10/20/2022	PM		
	🚯 razorScooter_GOI-hybri	d-GOI_Test_01.tfu	10/2 r2023 3:23 F	PM		
_	🚯 razorScooter_GOI-hybri	d-GOI_Test_01-SimMes.tfu	10/20/2023 3:23 F	PM		
	SimTest-hybrid-razorSc	ooter_GOI.csv	10/20/2023 3:21 F	PM		
	🚯 SimTest-hybrid-razorSc	ooter_GOI.tfu	10/20/2023 3:21 F	PM		

#### Purge Intermediate Files Option - Checked

Nove to * Copy to * Copy to * Copy to *	New item • New folder New	Properties Popenties Open Open	Sele Sele Sele Sele Sele Sele Sele Sele
> Code Test > Benchmark 2023	> Scooter > Test Data	> Hybrid 1 v	ē
Name	^	Date modified	
📕 razorScooter_GOI-hybri	d-GOI_Test_01-pics	10/20/2023 3:26 P	М
🕞 GOI_Test_01.tfu		10/15/2023 6:19 A	M
known_01.grp		9/29/2023 12:11 P	М
ৰ known_01.qse		9/29/2023 12:11 P	М
🕞 known_01.tfu		9/29/2023 12:11 P	М
💽 razorScooter_GOI-hybri	d-GOI_Test_01.html	10/20/2023 3:29 P	М
ৰ razorScooter_GOI-hybri	d-GOI_Test_01.qse	10/20/2023 3:29 P	М
🕞 razorScooter_GOI-hybri	d-GOI_Test_01.tfu	10/20/2023 3:29 P	М
🚯 razorScooter_GOI-hybri	d-GOI_Test_01-SimMes.tfu	10/20/2023 3:29 P	М



# **Contact Control Example**







## **Contact Control Example**

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Purge Intermediate Files Option - Checked								
fove to -	Copy to * Delete Rename Organize	New Folder New	Properties	E C	)pen – dit listory	Select all Select none Invert selection Select		
ter⇒	Test Data > Contact 1	>	~	ē	Q	Search Contact 1		
`	Name	^			Date r	nodified		
	razorScooter_GOI-hybrid-GOI_Test_01-pics Rool_Test_01.tfu				10/20/2023 3:50 PM 10/15/2023 6:19 AM			
💽 razorScooter_GOI-hybrid-GOI_Test_01.html				10/20/2023 3:52 PM				
	☆ razorScooter_GOI-hybrid-GOI_Test_01.qse				10/20/2023 3:52 PM			
	🕞 razorScooter_GOI-hybrid-GOI_Test_01.tfu				10/20/2023 3:52 PM			
	R razorScooter_GOI-hybr	id-GOI_Test_01-9	SimMes.tfu		10/20/	(2023 3:52 PM		



- Saves disk space from unneeded files
- Greatly reduces confusion in interpreting results. I have had customers use the wrong files after Contact Control, because they didn't understand which file was the "Answer".



### FEA Browse









### QSE: Browse for DB







### Pre: Browse for DB

















### Recent files menus with the clock icon show paths relative to the working directory. Hovering shows the full file path.







### In-field prompts show full paths to recent files when anything is typed in the field.







## Recent Files – Python Scripts







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🚯 True-Load	d/Pre-Test				
TLD File:		Begin typing for recent files	Ů	Se	elect a recent file from a
FEA DE 🕥 T	True-Load/Pre-Test				prompt with a click or arrow and ENTER keys.
Select e TLD candida FEA	File: C:\scratc	h\ceeTron_dev\Code Test\odbNormal.tld h\ceeTron_dev\Code Test\hLampGloadsODB.tld h\ceeTron_dev\Code Test\Bazor Scooter\razorScooter update tld	as V		
Selec	True-Load/Pre-	Test C:\scratch\ceeTron_dev\Code Test\hLampGload	dsODB.tld		
Sta	atio FEA DB: C:/scra	C:\scratch\ceeTron_dev\Code Test\odbNormal.tld C:\scratch\ceeTron_dev\Code Test\hLampGloadsODB.tld C:\scratch\ceeTron_dev\Code Test\Razor Scooter\razorScooter_update.tld			
	Select elements f candidate gauges	C:\scratch\ceeTron_dev\Code Test\headlamp_GOI_TLG_fine_time_testSimStrai C:\scratch\ceeTron_dev\Code Test\hLampGloadsODB-THREEstates.tld C:\scratch\ceeTron_dev\Code Test\Big TLD\arm-unit-loads.tld C:\scratch\ceeTron_dev\Code Test\hLampGloadsODB-TWOstates.tld	$\sim$	OR	
	Stationary Load	S Moving Loads			
		Step	Frame	Sca	



# Recent Files From True-Load Desktop



Selecting a file in the All Recent Files menu opens that file in its associated module.

If a file type is used in multiple modules, the most common module is chosen. For example, TLD files are opened in True-Load/Pre-Test even though they are also used in True-Load/Post-Test.





- Recent files save a lot of time:
  - Folders don't have to be navigated so much
  - If TLD files and Test Data are kept in separate folders, then Post-Test is easier to use with less navigating.
  - This a big speed increase for such common thing that we use.



### **Subtract Functions**











## Subtract Functions





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# Subtract TFU Files





